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C2-C

Job Sheet 197781



Part No: C2-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 9/5/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG C2-C Rev. 0 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
95	External Load - 1	1 pcs	9/5/19	9/5/19	0.00	1.00	External Load - 1	AP 2019/10/02 Muel 2019-10-1
							External Load - 2	
							External Load - 3	
100	External Load - 2 - B4B	1 pcs	9/5/19	9/5/19	0.00	0.50	External Load - 1 - B4B	
							External Load - 2 - B4B	
							External Load - 3 - B4B	
120	QC 5	1 pcs	9/5/19	9/5/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	DAS 30
							QC 5 - 30	9-89 OCT 02 2019
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	1 pcs	9/5/19	9/5/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	DAS 30 OCT 02 2019
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	



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Container No: S218702



Part: C2 - C

Job No: 197781

Serial No/Batch: S218702

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - FG	1 pcs	9/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

DAS

21

9-50

OCT 02 2019

Part Op 95 - Issue S/N

Descriptions: 100 - Small Fab - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT***

120 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location *Let Akin*

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310-6	Castellated Nut	1 Ea (1 ea)	95-External Load - 1	F122459-40
AN5-21A	Bolt	2 Ea (2 ea)	100-External Load - 2 - B4B	5097081-1
AN6-22	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5098781
C2-20-21	Cotter Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5068055
C2-20-5	Weldment	1 pcs (1 ea)	100-External Load - 2 - B4B	5029526
C2-21	Lifting Bushing C2 Cage	1 (1 ea)	100-External Load - 2 - B4B	5029526
MS21044N5	Nut	2 Ea (2 ea)	100-External Load - 2 - B4B	5192486
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-External Load - 2 - B4B	5200164
NAS1149F0663P	Washer (AN960-616)	2 Ea (2 ea)	100-External Load - 2 - B4B	5106716

S106660

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	AN310-6	1	13	0
100-External Load - 2 - B4B	AN5-21A	2	290	0
	AN6-22	1	23	0
	C2-20-21	1	95	0
	C2-20-5	1	1	0
	C2-21	1	0	0
	MS21044N5	2	213	0
	NAS1149F0563P	4	134	0
	NAS1149F0663P	2	452	0

Part Specifications

Specifications could not be found.

Plex 7/16/19 10:49 AM Dart.Renwick.Jennifer